

# No Template Irregular Dished Head Folding Machine Model XBJ-3000

## XBJ-3000 型无模板异形封头自动旋边机

### FEATURES



- ① adopts the advanced PLC programme input technology and micro-electronics technology
- ② applicable for different kinds of pressure containers with easy operation, high efficiency and folding quality
- ③ improve not only the collective manufacture with high and stable quality but also the working environments
- ④ The suitable objects: the automatic fixed distance gland edge folding of regular and irregular tanks, especially suitable for different kinds of shell tanks processing machines
- ⑤ The product has won the national patent, and has passed the CE certification.

### TECHNICAL SPECIFICATIONS

Model	XBJ-3000
Maximum Diameter (mm)	3000mm
Minimum Diameter (mm)	1200mm
Minimum Circular Radius (mm)	$\geq 300$ mm
Folding Speed(Linear Velocity ) (mm/min)	1000-2000mm/min
Power Supply	Ac 380V 50HZ
Upper pressure roller radian	R20
Main Machine Power	8KW
Control way	PLC



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Applicable scope of sheet metal	Material	stainless steel:2-6mm Aluminium alloy: 2-8mm	
	Spinning height	25mm-50mm(According to thickness of workpiece; if the thickness is 2mm, the spinning height no more than 25mm)	
	Best suitable workpiece	Flat workpiece, round plump wokpiece	
	plump dished end Radius	≥180mm	
PATENT NO.	ZL200820174837.8		
	ZL200820174836.3		
	ZL200720026572.2		
	ZL200620084678.3		
	ZL200610044243.0		
	ZL200620011879.0		
	ZL200520088679.0		
	ZL200510045041.3		
APPROVAL STATUS:	ISO9001:2000 / 3C / CE		

主要配置 Main configuration			
序号 No.	名称 Name	品牌 Brand	备注 Remarks
1	PLC	三菱 Mitsubishi	
2	伺服电机 Servo motor	安川 Yaskawa	
3	接触器 Contactor	施耐德 Schneider	

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4	断路器	施耐德	
5	光电开关 Optoelectronic switch	欧姆龙 Omron	
6	按钮 Button	施耐德 Schneider	
7	线缆 Cable	易格斯 IGUS	
N.W./G.W.	1300kgs or so		

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Date: Dec 22, 2023



Bozhan Trailer Markazi

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